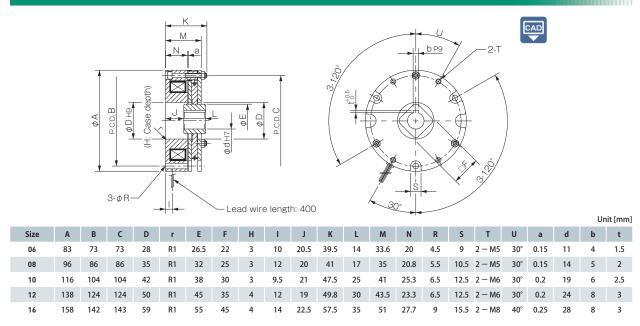
# **BXL** Models

# **Specifications**

|           |      | Static<br>friction<br>torque<br>T <sub>s</sub> [N·m] | Coil (at 20°C) |                |                |                   | Lead wire  |             | Max.  | Rotating part                             | Allowable                         | Total                               | Armature                                | Armature               |  |              |
|-----------|------|--|----------------|----------------|----------------|-------------------|------------|-------------|-------|---|-----------------------------------|-------------------------------------|---|------------------------|--|--------------|
| Model     | Size |  | Voltage<br>[V] | Wattage<br>[W] | Current<br>[A] | Resistance<br>[Ω] | resistance | UL<br>style | Size  | rotation<br>speed<br>[min <sup>-1</sup> ] | moment of<br>inertia<br>J [kg·m²] | braking<br>energy rate<br>Pba & [W] | braking<br>energy<br>E <sub>T</sub> [J] | pull-in time<br>ta [s] | release<br>time<br>t <sub>ar</sub> [s] | Mass<br>[kg] |
|           |      |  | DC24           | 15             | 0.63           | 38.4              | F          |             |       |   |                                   |                                     |   |                        |  |              |
| BXL-06-10 | 06   | 2  | DC45           | 12             | 0.27           | 169               | F          | UL3398      | AWG22 | 5000                                      | $3.75 \times 10^{-5}$             | 58.3                                | $2.0 \times 10^{7}$                     | 0.035                  | 0.020                                  | 0.9          |
|           |      |  | DC90           | 12             | 0.13           | 677               | F          |             |       |   |                                   |                                     |   |                        |  |              |
|           |      | 4  | DC24           | 22.5           | 0.94           | 25.6              | F          | UL3398      | AWG18 |   |                                   | 91.7                                | 3.5 × 10 <sup>7</sup>                   | 0.040                  | 0.020                                  |              |
| BXL-08-10 | 80   |  | DC45           | 19             | 0.41           | 110               | F          |             |       | 5000                                      | $6.25 \times 10^{-5}$             |                                     |   |                        |  | 1.3          |
|           |      |  | DC90           | 19             | 0.21           | 440               | F          |             |       |   |                                   |                                     |   |                        |  |              |
|           |      | 8  | DC24           | 28             | 1.14           | 21.1              | F          | UL3398      | AWG18 |   | 13.75 × 10 <sup>-5</sup>          | 108.3                               | 6.2 × 10 <sup>7</sup>                   | 0.050                  | 0.025                                  |              |
| BXL-10-10 | 10   |  | DC45           | 25             | 0.54           | 83.0              | F          |             |       | 4000                                      |                                   |                                     |   |                        |  | 2.3          |
|           |      |  | DC90           | 25             | 0.27           | 331               | F          |             |       |   |                                   |                                     |   |                        |  |              |
| DVI 12 10 | 12   | 16   | DC24           | 35             | 1.46           | 16.5              | F          |             | AWG18 | 2600                                      | 22 7E × 10-5                      | 122.2                               | 0.0 × 107                               | 0.070                  | 0.030                                  | 3.4          |
| BXL-12-10 | 12   | 16   | DC90           | 30             | 0.33           | 271               | F          | UL3398      | AWGIO | 3600                                      | 33.75 × 10 <sup>-5</sup>          | 133.3                               | $9.0 \times 10^{7}$                     | 0.070                  | 0.030                                  | 5.4          |
| BXL-16-10 | 16   | 22   | DC24           | 39             | 1.64           | 14.6              | F          | 111 2200    | AWG18 | 2000                                      | 7.25 × 10-4                       | 102.2                               | 11 4 × 107                              | 0.100                  | 0.025                                  | 5.4          |
|           | 10   | 22   | DC90           | 39             | 0.43           | 207               | F          | UL3398      | AWGI8 | 3000                                      | $7.35 \times 10^{-4}$             | 183.3                               | $11.4 \times 10^7$                      | 0.100                  | 0.035                                  | 5.4          |

 $<sup>^{*}</sup>$  Depending on the initial torque characteristics, break-in to condition the engaging surfaces may be required.

# **Dimensions**



How to Place an Order



<sup>\*</sup>Contact Miki Pulley for assistance with bore diameters, d, not listed in the Dimensions tables and voltages not listed in the Specifications table.

<sup>\*</sup> The armature pull-in time and armature release time are taken during DC switching.

\* See the operating characteristics page for the armature pull-in time and release time during AC-side switching (half-wave rectified).

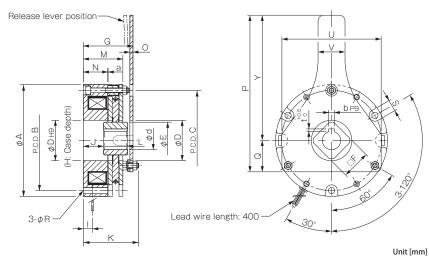
# **Options**

# **Made to Order**

# I Release Lever

Option No.: 12

In addition to the manual release tap of the standard product, we also offer an optional manual release lever. See the dimensions table below for the dimensions of brakes with release levers. Please contact Miki Pulley for other specification values.



| Model     | Α   | В   | C   | D  | E    | F  | G    | Н | -1  | J    | K    | L  | M    | N    | 0   | Р     | Q    | R   | Υ   | U   | ٧  | S    | а    | d  | b | t   |
|-----------|-----|-----|-----|----|------|----|------|---|-----|------|------|----|------|------|-----|-------|------|-----|-----|-----|----|------|------|----|---|-----|
| BXL-06-12 | 83  | 73  | 73  | 28 | 26.5 | 22 | 42.4 | 3 | 10  | 20.5 | 49.5 | 14 | 33.7 | 20   | 2.6 | 88    | 24   | 4.5 | 64  | 73  | 16 | 9    | 0.15 | 11 | 4 | 1.5 |
| BXL-08-12 | 96  | 86  | 86  | 35 | 32   | 25 | 44   | 3 | 12  | 20   | 51   | 17 | 35   | 20.8 | 2.9 | 122   | 27   | 5.5 | 95  | 85  | 20 | 10.5 | 0.15 | 14 | 5 | 2   |
| BXL-10-12 | 116 | 104 | 104 | 42 | 38   | 30 | 51.2 | 3 | 9.5 | 21   | 57.5 | 25 | 41   | 25.3 | 3.2 | 162.5 | 32.5 | 6.5 | 130 | 103 | 28 | 12.5 | 0.2  | 19 | 6 | 2.5 |
| BXL-12-12 | 138 | 124 | 124 | 50 | 45   | 35 | 56.4 | 4 | 12  | 19   | 64.8 | 30 | 43.5 | 23.3 | 5   | 200   | 40   | 6.5 | 160 | 121 | 36 | 12.5 | 0.2  | 24 | 8 | 3   |
| BXL-16-12 | 158 | 142 | 143 | 59 | 55   | 45 | 64.9 | 4 | 14  | 22.5 | 72.5 | 35 | 51   | 27.7 | 6   | 230   | 44   | 9   | 186 | 140 | 36 | 15.5 | 0.25 | 28 | 8 | 3   |

# Quiet Mechanism (Silencing Spring)

Option No.: S1

There is a extremely small structural backlash (see figure on the right) between the rotor and the rotor hub. In applications that are prone to microvibrations of the drive shaft such as single-phase motors, this backlash may produce rattling (banging). The silencing spring for the rotor hub reduces this rattling.

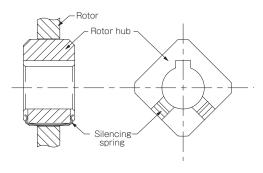
# Quiet Mechanism (Pull-in Noise Reduction Mechanism)

Option No.: S2

When the brake is energized, a magnetic circuit is formed, and the armature is pulled to the stator by that magnetic force. At that time, the armature touches the magnetic pole of the stator and a noise is produced. This sound (pull-in noise) is reduced by putting shock absorbing material in the stator's magnetic pole part.

In option S2, in addition to the pull-in noise reduction mechanism, the silencing spring (option S1) is also supplemented.

To download CAD data or product catalogs:



# List of Option Numbers

| Description of options | No quiet<br>mechanism | Silencing spring | Silencing spring +<br>Pull-in noise reduction<br>mechanism |
|------------------------|-----------------------|------------------|--|
| No release lever       | 10                    | 1051             | 10S2   |
| Has release lever      | 12                    | 1251             | 1252   |

<sup>\*</sup> Option 10 uses standard specifications.

BXL-06-12S1G 24V 11DIN

Web code

C019

ETP BUSHINGS

#### ELECTROMAGNETIC **CLUTCHES & BRAKES**

#### SERIES

| ELECTROMAGNET    | ELECTROMAGNETIC-<br>ACTUATED MICRO<br>CLUTCHES & BRAKES |
|------------------|---|
| IC-ACTUATED CLUT | ELECTROMAGNETIC-<br>ACTUATED<br>CLUTCHES & BRAKES       |
| CHES AND BRAKES  | ELECTROMAGNETIC<br>CLUTCH & BRAKE<br>UNITS              |

SPRING-ACTUATED BRAKE

ELECTROMAGNETIC TOOTH CLUTCHES

BRAKE MOTORS

POWER SUPPLIES

**MODELS** BXW BXR BXL вхн BXL(N)

# **BXL** Models

# **Items Checked for Design Purposes**

# Precautions for Handling

### ■ Brakes

Most electromagnetic braking systems are made using flexible materials. Be careful when handling such parts and materials as striking or dropping them or applying excessive force could cause them to become damaged or deformed.

#### ■ Lead Wires

Be careful not to pull excessively on the brake lead wires, bend them at sharp angles, or allow them to hang too low.

# Precautions for Mounting

### ■ Affixing the Rotor Hub

Affix the rotor hub to the shaft with bolts, snap rings, or the like such that the rotor hub does not touch the armature or stator.

#### ■ Mounting the Brake

Implement screw-locking measures such as use of an adhesive threadlocking compound to bolts and screws used to install brakes. If using a spring washer to prevent loosening, use a conical spring washer, and ensure that it does not contact the armature.

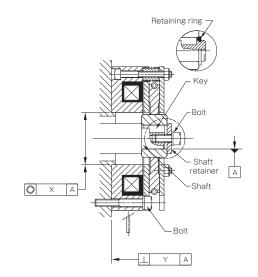
#### ■ Shafts

The shaft tolerance should be h6 or js6 class (JIS B 0401).

### ■ Accuracy of Brake Attachment Surfaces

Ensure that the concentricity (X) of the centering mark and shaft and the perpendicularity (Y) of the brake mounting surface and shaft do not exceed the following allowable values.

| Size | Concentricity (X)<br>T.I.R. [mm] | Perpendicularity (Y)<br>T.I.R. [mm] |
|------|----------------------------------|-------------------------------------|
| 06   | 0.4                              | 0.04                                |
| 08   | 0.4                              | 0.05                                |
| 10   | 0.4                              | 0.05                                |
| 12   | 0.6                              | 0.06                                |
| 14   | 0.6                              | 0.07                                |



### Precautions for Use

#### **■** Environment

These brake units are dry braking systems, meaning that the torque will drop if oil residue, moisture, or other liquids get onto friction surfaces. Lead wires are not oil resistant. Consider using a cover or other protection when using in an environment exposed to oil, cutting oil, etc.

#### ■ Power Supply Voltage Fluctuations

Full braking performance may not be guaranteed with extreme changes in power supply voltage. Make sure to keep power supply voltage to within  $\pm$  10% of the rated voltage value.

### ■ Operating Temperature

The operating temperature is  $-10^{\circ}$  C to  $40^{\circ}$  C (no freezing or condensation). If you will use the product at other temperatures, consult Miki Pulley.

#### ■ Manual Release

BXL models can be released manually.

Alternately tighten screws in two or three of the tap holes on the plate to press the armature.

The screw tips will push against the armature and release it with about a 90° rotation. Do not force the screws in more than that. The plate may become deformed and the brake may become unreleasable.

### ■ Release Lever (Optional)

The brake can be released even when not energized using an optional release lever.

However, using a lever does not result in drag torque becoming zero. Avoid applying more force than necessary to a release lever. During operation, always check that a release lever is disengaged.

### ■ Air Gap Adjustment

BXL models do not require air gap adjustment. The brake air gap is adjusted when the braking system is shipped from the factory. When first used, no gap adjustment is needed, so do not rotate the nut.

#### ■ Initial Torque

The torque may be lower than the indicated value at initial use. In such cases, run it to break in the frictional surface before use.

### **■** Circuit Protectors

If using a power supply that is not equipped with a circuit protector for DC switching, make sure to connect the recommended circuit protector device in parallel with the brake.

# Recommended Power Supplies and Circuit **Protectors**

### Recommended power supplies

| Input AC power | Brake voltage | Rectification method       | Brake size     | Recommended power supply model |
|----------------|---------------|----------------------------|----------------|--------------------------------|
| AC100V 50/60Hz | DC24V         | Single-phase,<br>full-wave | 06,08,10       | BES-20-71-1                    |
| AC100V 50/60Hz | DC24V         | Single-phase,<br>full-wave | 12,16          | BES-20-72-1                    |
| AC100V 50/60Hz | DC45V         | Single-phase,<br>half-wave | 06,08,10       | BEW-1R                         |
| AC100V 50/60Hz | DC90V         | Single-phase,<br>full-wave | 06,08,10,12,16 | BEW-1R                         |
| AC200V 50/60Hz | DC24V         | Single-phase,<br>full-wave | 06,08,10       | BES-20-71                      |
| AC200V 50/60Hz | DC24V         | Single-phase,<br>full-wave | 12,16          | BES-20-72                      |
| AC200V 50/60Hz | DC90V         | Single-phase,<br>half-wave | 06,08,10,12,16 | BEW-2R                         |

<sup>\*</sup> A DC power supply such as a battery can also be used to supply the 24 V DC required for the brake

#### Recommended circuit protectors

| Input voltage  | Brake<br>voltage | Rectification method       | Recommended circuit protector (varistor) |
|----------------|------------------|----------------------------|--|
| DC24V          | DC24V            | _                          | TND07V-820KB00AAA0 or an equivalent      |
| AC100V 50/60Hz | DC45V            | Single-phase,<br>half-wave | TND07V-221KB00AAA0 or an equivalent      |
| AC100V 50/60Hz | DC90V            | Single-phase,<br>full-wave | TND07V-221KB00AAA0 or an equivalent      |
| AC200V 50/60Hz | DC90V            | Single-phase,<br>half-wave |  |

<sup>\*</sup> The above-model varistors are manufactured by Nippon Chemi-Con Corporation.

#### Included varistors

| Brake voltage | Included varistors                  |
|---------------|-------------------------------------|
| DC24V         | TND07V-820KB00AAA0 or an equivalent |
| DC45V         | No varistor provided                |
| DC90V         | No varistor provided                |

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|                 |   |

BRAKE

ELECTROMAGNETIC TOOTH CLUTCHES

BRAKE MOTORS

POWER SUPPLIES

| MODELS |  |
|--------|--|
| BXW    |  |
| BXR    |  |
| BXL    |  |
| вхн    |  |
| BXL(N) |  |

MODELS

<sup>\*</sup> DC24V indicates a product recommended with a stepdown transformer or the like