

Pin Bushing Couplings

PARAFLEX



High
stiffness



High
flexibility



High
damping



Easy to
mount and
remove

Max. nominal torque [N·m]	25
Bore ranges [mm]	φ 3 ~ 22
Operating temperature [°C]	-30 ~ 100
Backlash	Extremely small size
Drive	Servo motor, stepper motor, induction motor
Applications	Chip mounters, electric discharge machines, automated teller machines, winders

Pin bushing Couplings That Keep Shaft Reaction Force from Mounting Misalignment Extremely Low

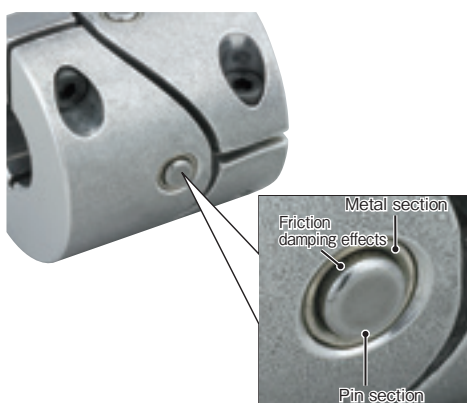


Pin/bushing style couplings that use aluminum alloy as their primary material. This system makes shaft reaction force due to mounting misalignment extremely small. There is also a damping effect from sliding at the friction surface between the pin and dry metal.



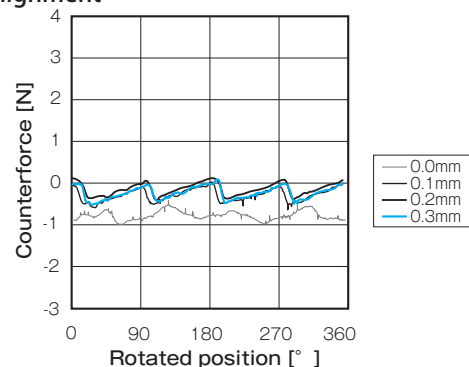
Main Features

Friction Damping Effect of Pin and Metal Bushing



Counterforce from Parallel Misalignment and Angular Deflection is Extremely Small

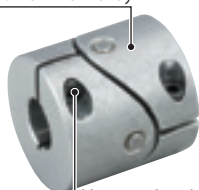
■ CPU-36-A: Counterforce due to parallel misalignment



Structure and Materials

■ CPE

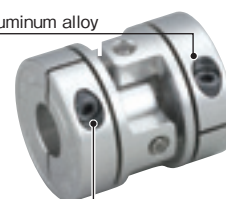
Hub material: Aluminum alloy



Hexagon head bolt material:
Alloy steel for machine structural use
Surface finishing: Black coating

■ CPU

Hub material: Aluminum alloy



Clamping bolt material:
Alloy steel for machine structural use
Surface finishing: Solid film lubricant coating

CPE Models

Specifications

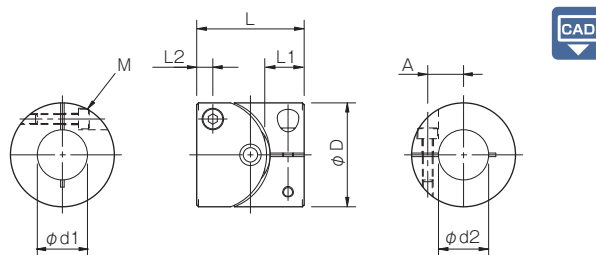
Model	Torque		Misalignment		Max. rotation speed [min ⁻¹]	Torsional stiffness [N-m/rad]	Moment of inertia [kg-m ²]	Mass [kg]
	Nominal [N-m]	Max. [N-m]	Parallel [mm]	Angular [°]				
CPE-19	0.7	1.4	0.2	1	6000	500	0.69×10^{-6}	0.015
CPE-29	2	4	0.2	1	6000	700	5.80×10^{-6}	0.050
CPE-39	5	10	0.2	1	6000	1900	18.50×10^{-6}	0.080

* Torques for CPE-19 are values when the bore diameter is at least equal to 4 mm.

* Max. rotation speed does not take into account dynamic balance.

* The moment of inertia and mass are measured for the maximum bore diameter.

Dimensions



Model	d1 • d2		D	L	L1	L2	M	A
	Min.	Max.						
CPE-19	3	8	19	19.4	6	2.75	M2.5	6
CPE-29	6	14	29	30	9.5	4.5	M3	10
CPE-39	8	20	39	40	12.5	6	M4	14

Unit [mm]

* Insert the shaft to at least the dimension L1. (Note that the shaft cannot go all the way through.)

* The recommended processing tolerance for paired mounting shafts is the h7 class.

Standard Bore Diameter

Model	Standard bore diameter d1, d2 [mm]															
	3	4	5	6	6.35	7	8	9.525	10	11	12	14	15	16	18	20
CPE-19	○	●	●	●	●	●	●									
CPE-29				●	●	●	●	●	●	●	●	●				
CPE-39							●	●	●	●	●	●	●	●	●	●

* Torque on the CPE-19 with a bore diameter of 3 mm is limited by holding force in the shaft coupling component, so nominal torque is 0.4 N-m and maximum torque is 0.8 N-m.

* Bore diameters between the minimum and maximums shown in the dimensions table are compatible, but bore diameters other than those shown in the above table require a separate bore drilling charge.

How to Place an Order

CPE-19-6B-6B

Size Bore diameter: d1 (Small diameter) - d2 (Large diameter)
B: Clamping hub

COUPLINGS

ETP BUSHINGS

ELECTROMAGNETIC CLUTCHES & BRAKES

SPEED CHANGERS & REDUCERS

INVERTERS

LINEAR SHAFT DRIVES

TORQUE LIMITERS

ROSTA

SERIES

Metal Disc Couplings SERVOFLEX

High-rigidity Couplings SERVORIGID

Metal Slit Couplings HELI-CAL

Metal Coil Spring Couplings BAUMANNFLEX

Pin Bushing Couplings PARAFLEX

Link Couplings SCHMIDT

Dual Rubber Couplings STEPFLEX

Jaw Couplings MIKI PULLEY STARFLEX

Jaw Couplings SPRFLEX

Plastic Bellows Couplings BELLOWFLEX

Rubber and Plastic Couplings CENTAFLEX

MODELS

CPE

CPU

CPU Models

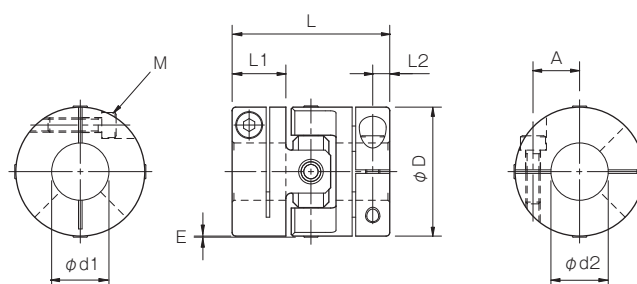
Specifications

Model	Rated torque [N·m]	Misalignment		Max. rotation speed [min ⁻¹]	Torsional stiffness [N·m/rad]	Moment of inertia [kg·m ²]	Mass [kg]
		Parallel [mm]	Angular [°]				
CPU-26-A	2.2	0.3	4	4000	600	3.57×10^{-6}	0.04
CPU-36-A	10	0.4	4	3500	1350	1.64×10^{-5}	0.09
CPU-46-A	25	0.5	4	3000	1650	5.33×10^{-5}	0.19

* Max. rotation speed does not take into account dynamic balance.

* The moment of inertia and mass are measured for the maximum bore diameter.

Dimensions



Model	d1 • d2		D	E	L	L1	L2	M	A
	Min.	Max.							
CPU-26-A	6	12	26	0.3	36	12	4	M3	9
CPU-36-A	8	18	36	0.3	44	15	4.75	M4	13
CPU-46-A	10	22	46	0.3	54	18	6.5	M5	16

Unit [mm]

* Insert the shaft to at least the dimension L1. (Note that the shaft cannot go all the way through.)

* The recommended processing tolerance for paired mounting shafts is the h7 class.

Standard Bore Diameter

Model	Standard bore diameter d1, d2 [mm]															
	6	6.35	7	8	9	9.525	10	11	12	14	15	16	18	19	20	22
CPU-26-A	●	●	●	●	●	●	●	●	●							
CPU-36-A				●	●	●	●	●	●	●	●	●	●			
CPU-46-A							●	●	●	●	●	●	●	●	●	●

* Bore diameters between the minimum and maximums shown in the dimensions table are compatible, but bore diameters other than those shown in the above table require a separate bore drilling charge.

How to Place an Order

CPU-36-A-12B-12B

Size ——— Bore diameter: d1 (Small diameter) - d2 (Large diameter)
Type A: Aluminum type B: Clamping hub

COUPLINGS

ETP BUSHINGS

ELECTROMAGNETIC
CLUTCHES & BRAKESSPEED CHANGERS
& REDUCERS

INVERTERS

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TORQUE LIMITERS

ROSTA

SERIES

Metal Disc
Couplings
SERVOFLEXHigh-rigidity
Couplings
SERVORIGIDMetal Slit
Couplings
HELI-CALMetal Coil Spring
Couplings
BAUMANNFLEXPin Bushing
Couplings
PARAFLEXLink Couplings
SCHMIDTDual Rubber
Couplings
STEPFLEXJaw Couplings
MIKI PULLEY
STARFLEXJaw Couplings
SPRFLEXPlastic Bellows
Couplings
BELLOWFLEXRubber and Plastic
Couplings
CENTAFLEX

MODELS

CPE

CPU

Items Checked for Design Purposes

Special Items to Take Note of

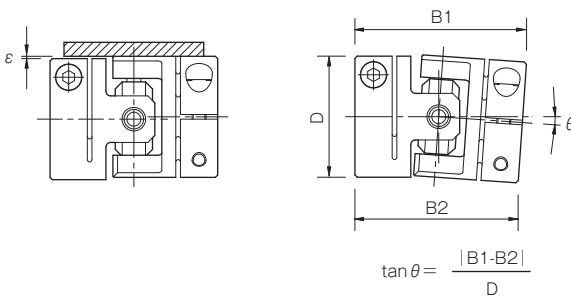
You should note the following to prevent any problems.

- (1) Always be careful of parallel and angular misalignment.
- (2) Always tighten bolts with the specified torque.

Precautions for Handling

- (1) Couplings are designed for use within an operating temperature range of -30°C to 100°C. PARAFLEX couplings are water and oil resistant, but should not be used in extreme atmospheres.
- (2) Never tighten the clamping bolt (hex-socket-head bolt) prior to inserting the shaft into the coupling.
- (3) Mounting shaft is assumed to be a round shaft.
- (4) Remove any rust, dust, oil residue, etc. from the inner diameter surfaces of the shaft and couplings. In particular, never allow oil or grease containing antifriction or other agent (molybdenum-, silicon-, or fluorine-based), which would dramatically affect the friction coefficient, to contact the surface.
- (5) Mount couplings after checking, by the following sort of method, that differences between coupling centers during operation are within the misalignment shown in the specifications table. CPU models allow angular deflection of up to 4° at this time, but it should be kept within 1.5° if it is important that the coupling be isokinetic. The angular velocity ratio at an angular deflection of 1.5° is 1.0007.

■ Parallel misalignment ■ Angular deflection



- (6) PARAFLEX couplings are not structurally able to absorb axial displacement, so do not place tensile or compressive loads on them during use.
- (7) The length of insertion of the shaft into the coupling should be the dimension L1 on the dimensions table. The shaft cannot go all the way through.
- (8) Tighten clamping bolts (hex-socket-head bolt) to the tightening torques shown below using a calibrated torque wrench.

Model	CPE-19	CPE-29	CPE-39
Bolt with hex socket head for clamping	M2.5	M3	M4
Tightening torque [N·m]	1.0	1.5	3.4

Model	CPU-26-A	CPU-36-A	CPU-46-A
Clamping bolts	M3	M4	M5
Tightening torque [N·m]	1.5	3.4	7.0

- (9) Do not use any clamping bolt (hex-socket-head bolt) other than those specified by Miki Pulley. Do not apply oil, grease, fixatives (adhesives) or the like to the clamping bolt (hex-socket-head bolt).

Selection Procedures

- (1) Find the torque, T_a , applied to the coupling using the output capacity, P , of the driver and the usage rotation speed, n .

$$T_a [\text{N·m}] = 9550 \times \frac{P [\text{kW}]}{n [\text{min}^{-1}]}$$

- (2) Determine the service factor K from the usage and operating conditions, and find the corrected torque, T_d , applied to the coupling.

$$T_d [\text{N·m}] = T_a \times K_1 \times K_2 \times K_3 \times K_4 \times K_5$$

Service factor based on load property: K_1

Load properties	Constant	Vibrations: Small	Vibrations: Medium	Vibrations: Large
K_1	1.0	1.25	1.75	2.25

Service factor based on amount of parallel misalignment: K_2

Parallel misalignment [mm]	0	0.1	0.2
K_2	1.0	1.1	1.2

Service factor based on amount of angular deflection: K_3

Amount of angular deflection [°]	0	0.5	1.0
K_3	1.0	1.06	1.12

Service factor based on operating temperature: K_4

Atmospheric temperature [°C]	60 or below	80 or below	100 or below
K_4	1.0	1.4	1.8

Service factor based on rotation speed: K_5

Max. rotation speed [min ⁻¹]	1500 or below	2500 or below	2500 or below	3000 or below	3500 or below	4000 or below	5000 or below	6000 or below
K_5	1.0	1.3	1.7	2.0	2.4	2.7	3.3	4.0

- (3) Select the size so that the nominal torque (CPE models) or rated torque (CPU models) T_n is at least equal to the corrected torque, T_d .

$$T_n \geq T_d$$

- (4) Select a size that results in a maximum torque (CPE models) or rated torque (CPU models) T_m that is at least equal to the peak torque, T_s , generated by the driver, follower or both. Maximum torque (CPE models) refers to the maximum amount of torque that can be applied for a set amount of time, considering eight hours of operation per day and up to around ten instances.

$$T_m \geq T_s \times K_4$$

- (5) When the required shaft diameter exceeds the maximum bore diameter of the selected size, select a suitable coupling.